



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-08-26

Certificate number: EC23088546 rev. 0

Our order: 669408
Our reference: Line Cambien France
Customer number: NLB00147
Customer order date: 20130823

Your order: 20031144009
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC EMMEN
JULES VERNEWEG 1
7821 AD EMMEN

DELIVERY

Lot number: ZG3271038

Quantity: 72

PRODUCT

Brand: ESAB
Description: Weld G3Si1 1.2mm 15kg
Item number: 232112670H

CLASSIFICATIONS

EN ISO 14341-A G 3Si1
EN ISO 14341-A G 38 2 C1 3Si1
EN ISO 14341-A G 42 3 M21 3Si1
SFA/AWS A5.18 ER70S-6

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21 (EN 439)
Condition:

TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A4-A5</u>
470 MPa	560 MPa	26 %

IMPACT

<u>Temp</u>	<u>KV</u>
-30 °C	70 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.07%
Si	0.92%
Mn	1.50%
P	0.017%
S	0.018%
Cr	0.03%
Ni	0.07%
Mo	0.02%
Cu	0.07%
V	< 0.01%
Al	< 0.01%
Ti+Zr	0.01%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Eric Ding

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager