



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2023-05-30

Certificaat nummer/Cert no: EC27170623 rev. 0

ESAB ordernummer/Our order: 0100782052
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230529

Ordernummer/Your order: 20031810077
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVU BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFX0311173

Hoeveelheid/Quantity: 1104 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 53.05 2.5x350mm 1/2 VP
Artikelnummer/Item no: 53052534G0
Hoeveelheid/Quantity: 1104 PCE

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

C	0.06%
Si	0.55%
Mn	0.97%
P	0.015%
S	0.006%
Cr	0.03%
Ni	0.02%
Mo	< 0.1%
Nb	< 0.01%
Cu	< 0.1%
V	0.01%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7016
EN ISO 2560-A: E 42 4 B 22 H10

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

ReL [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
470/68	540/78	28

Impact

Temp [°C/°F]	KV[J/ft-lb]
-30/-22	90/66
-40/-40	80/59
-50/-58	60/44

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Balint Banko

Quality Assurance Manager

J-P Ernoult

Product Manager