



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2022-12-28

Certificaat nummer/Cert no: EC27013935 rev. 0

ESAB ordernummer/Our order: 0100670045
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20221221

Ordernummer/Your order: 20031783586
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFW4711784

Hoeveelheid/Quantity: 4680 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 46.00 2.5x350mm
Artikelnummer/Item no: **4600253200**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E6013
EN ISO 2560-A: E 38 0 RC 11

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A5</u>
400 MPa	510 MPa	28 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	0 °C
<u>KV</u>	70 J

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.06%
Si	0.23%
Mn	0.4%
P	0.015%
S	0.011%
Cr	< 0.1%
Ni	< 0.1%
Mo	< 0.1%
Nb	< 0.01%
Cu	< 0.1%
V	0.02%

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Balint Banko

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager