



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2020-05-21

Certificaat nummer/Cert no:

EC26032546 rev. 0

ESAB ordernummer/Our order: 2503114

Ordernummer/Your order: 20031605814

ESAB referentie/Our ref: EnikPts Fekete

Referentie/Your ref:

Klantnummer/Cust no: NLB00033

Faxnummer/Your fax:

Orderdatum/Your date: 20200520

E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFU09174

Hoeveelheid/Quantity:

513 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 48.00 2.5x350mm
Artikelnummer/Item no: **4800253000**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7018 H4 R
EN ISO 2560-A: E 42 4 B 42 H5

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.05%
Si	0.34%
Mn	1.1%
P	0.015%
S	0.008%
Cr	0.03%
Ni	0.02%
Mo	0.01%
Nb	< 0.01%
Su	< 0.1%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A5</u>
475 MPa	565 MPa	29 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-30 °C	-40 °C
<u>KV</u>	130 J	115 J

OPMERKINGEN/COMMENTS

Tested according to NACE TM0177 and TM0284.

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager