



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2019-09-23

Certificaat nummer/Cert no:

EC25753118 rev. 0

ESAB ordernummer/Our order: 2336046
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20190920

Ordernummer/Your order: 20031559788
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
NL HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFT36107

Hoeveelheid/Quantity:

408 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 48.00 2.5x350mm 1/2 VP
Artikelnummer/Item no: 48002530G0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.06%
Si	0.49%
Mn	1.3%
P	0.019%
S	0.006%
Cr	0.03%
Ni	0.02%
Mo	0.01%
Nb	< 0.01%
Cu	< 0.1%
V	0.01%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7018 H4 R
EN ISO 2560-A: E 42 4 B 42 H5

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A5</u>
475 MPa	565 MPa	29 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-30 °C	-40 °C
<u>KV</u>	130 J	115 J

OPMERKINGEN/COMMENTS

Tested according to NACE TM0177 and TM0284.

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Validation - Others

Balint Banko

Quality Manager

J-P Ernoul

Product Manager