



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2019-07-04

Certificaat nummer/Cert no: EC25661156 rev. 0

ESAB ordernummer/Our order: 2278604  
ESAB referentie/Our ref: Zsófia Szemes  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20190703

Ordernummer/Your order: 20031546232  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEERENVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
KUPER 4  
LIDNR 403  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFT15118

Hoeveelheid/Quantity: 2 CT

## PRODUCT/PRODUCT

Merk/Brand: ESAB  
Omschrijving/Desc: OK 46.44 2.5x350mm  
Artikelnummer/Item no: **4644253400**

## CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E6013  
EN ISO 2560-A: E 38 0 RC 11

## CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

**Actual results: acc to EN 10204 - 3.1**

All weld metal

Overige/Auxiliary:

|    |        |
|----|--------|
| C  | 0.07%  |
| Si | 0.38%  |
| Mn | 0.5%   |
| P  | 0.018% |
| S  | 0.012% |

## MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:

### TREKPROEF/TENSILE

| <u>ReL</u> | <u>Rm</u> | <u>A5</u> |
|------------|-----------|-----------|
| 460 MPa    | 530 MPa   | 26 %      |

### KERFSLAGWAARDE/IMPACT

| <u>Temp</u> | 0 °C | -10 °C |
|-------------|------|--------|
| <u>KV</u>   | 60 J | 55 J   |

## OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernout

Product Manager