



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2019-03-01

Certificaat nummer/Cert no:

EC25502419 rev. 0

ESAB ordernummer/Our order: 2178959
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20190227

Ordernummer/Your order: 20031522630
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFT04127

Hoeveelheid/Quantity:

336 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 53.05 3.2x350mm 1/2 VP
Artikelnummer/Item no: **53053234G0**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7016
EN ISO 2560-A: E 42 4 B 22 H10

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.06%
Si	0.58%
Mn	0.98%
P	0.013%
S	< 0.005%
Cr	0.03%
Ni	0.02%
Mo	< 0.1%
Nb	< 0.01%
Su	< 0.1%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A5</u>
470 MPa	540 MPa	28 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-30 °C	-40 °C	-50 °C
<u>KV</u>	90 J	80 J	60 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernout

Product Manager