



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-12-04

Certificaat nummer/Cert no:

EC25404841 rev. 0

ESAB ordernummer/Our order: 2115142
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20181203

Ordernummer/Your order: 20031506525
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
NL HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFS46142

Hoeveelheid/Quantity:

900 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 53.05 2.5x350mm 1/4 VP
Artikelnummer/Item no: 53052534K0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7016
EN ISO 2560-A: E 42 4 B 22 H10

All weld metal

Overige/Auxiliary:

C	0.06%
Si	0.51%
Mn	0.96%
P	0.016%
S	0.005%
Cr	0.04%
Ni	0.02%
Mo	< 0.1%
Nb	< 0.01%
Cu	< 0.1%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A5</u>
470 MPa	540 MPa	28 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-30 °C	-40 °C	-50 °C
<u>KV</u>	90 J	80 J	60 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Validation - Others

Pál Dranka

Quality Assurance Manager

J-P Ernoult

Product Manager