



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-10-17

Certificaat nummer/Cert no:

EC25346269 rev. 0

ESAB ordernummer/Our order: 2068506

ESAB referentie/Our ref: Gréta Merchison Budapest Kft.

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20181008

Ordernummer/Your order: 20031494596

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFS37135

Hoeveelheid/Quantity:

600 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK 53.05 3.2x450mm 1/2 VP

Artikelnummer/Item no: 53053244G0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.06%
Si	0.51%
Mn	0.97%
P	0.016%
S	0.005%
Cr	0.04%
Ni	0.02%
Mo	< 0.1%
Nb	< 0.01%
Su	< 0.1%
V	0.01%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7016

EN ISO 2560-A: E 42 4 B 22 H10

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

ReL Rm A5
470 MPa 540 MPa 28 %

KERFSLAGWAARDE/IMPACT

Temp -30 °C -40 °C -50 °C
KV 90 J 80 J 60 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager