



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-09-17

Certificaat nummer/Cert no:

EC25305933 rev. 0

ESAB ordernummer/Our order: 2049309

Ordernummer/Your order: 20031490279

ESAB referentie/Our ref: Gréta Merchison Budapest Kft.

Referentie/Your ref:

Klantnummer/Cust no: NLB00147

Faxnummer/Your fax:

Orderdatum/Your date: 20180913

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC EMMEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC EMMEN
JULES VERNEWEG 1
7821 AD EMMEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFS35133

Hoeveelheid/Quantity:

1 CT

PRODUCT/PRODUCT

Merk/Brand:

ESAB

Omschrijving/Desc:

OK 46.00 2.0x300mm

Artikelnummer/Item no:

4600202410

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.07%
Si	0.22%
Mn	0.4%
P	0.019%
S	0.016%
Cr	< 0.1%
Ni	0.1%
Mo	< 0.1%
Nb	< 0.01%
Cu	0.1%
V	0.01%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E6013

EN ISO 2560-A: E 38 0 RC 11

GOST 9467-75: E46

GOST R ISO 2560-A: E 38 0 RC 11

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

ReL

Rm

A5

400 MPa 510 MPa 28 %

KERFSLAGWAARDE/IMPACT

Temp

0 °C

KV

70 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Validation - Others

Pál Dranka

Quality Assurance Manager

J-P Ernoult

Product Manager