



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-04-03

Certificaat nummer/Cert no:

EC25107864 rev. 0

ESAB ordernummer/Our order: 1904462

ESAB referentie/Our ref: Adrienn Mészáros Budapest Kft.

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20180319

Ordernummer/Your order: 20031457889

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFS12105

Hoeveelheid/Quantity:

690 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK 48.00 3.2x350mm

Artikelnummer/Item no: 4800323000

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7018 H4 R

EN ISO 2560-A: E 42 4 B 42 H5

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.06%
Si	0.44%
Mn	1.2%
P	0.016%
S	0.006%
Cr	0.03%
Ni	0.02%
Mo	0.01%
Nb	0.01%
Sn	< 0.1%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

ReL Rm A5
475 MPa 565 MPa 29 %

KERFSLAGWAARDE/IMPACT

Temp -30 °C -40 °C
KV 130 J 115 J

OPMERKINGEN/COMMENTS

Tested according to NACE TM0177 and TM0284.

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernout

Product Manager