



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2017-06-05

Certificaat nummer/Cert no:

EC24762051 rev. 0

ESAB ordernummer/Our order: 1658573
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20170601

Ordernummer/Your order: 20031404407
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEEREVEEN
Lidnr. 403
KUPER 4
8447 GK HEEREVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFR16112

Hoeveelheid/Quantity:

4 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 55.00 3.25x350mm 3/4 VP
Artikelnummer/Item no: 55003235V0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.08%
Si	0.41%
Mn	1.30%
P	0.016%
S	0.007%
Cr	0.03%
Ni	0.02%
Mo	0.01%
Nb	< 0.01%
Su	0.03%
V	0.02%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7018-1H4 R
CSA W48: E4918-1
EN ISO 2560-A: E 46 5 B 32 H5

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A5</u>
500 MPa	590 MPa	28 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-45 °C	-50 °C
<u>KV</u>	85 J	80 J

OPMERKINGEN/COMMENTS

Tested according to NACE TM0177 and TM0284.

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager