



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2016-10-06

Certificaat nummer/Cert no:

EC24482889 rev. 0

ESAB ordernummer/Our order:

1458182

Ordernummer/Your order:

20031359777

ESAB referentie/Our ref:

Anita Frikk ESAB Kft.

Referentie/Your ref:

Klantnummer/Cust no:

NLB00033

Faxnummer/Your fax:

Orderdatum/Your date:

20161005

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFQ27167

Hoeveelheid/Quantity:

363 PCE

PRODUCT/PRODUCT

Merk/Brand:

ESAB

Omschrijving/Desc:

OK 46.00 4.0x350mm

Artikelnummer/Item no:

4600403200

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E6013

EN ISO 2560-A: E 38 0 RC 11

GOST 9467-75: E46

GOST R ISO 2560-A: E 38 0 RC 11

All weld metal

Overige/Auxiliary:

C	0.07%
Si	0.23%
Mn	0.4%
P	0.015%
S	0.009%
Cr	< 0.1%
Ni	< 0.1%
Mo	< 0.1%
Nb	0.01%
Cu	< 0.1%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

ReL

Rm

A5

400 MPa 510 MPa 28 %

KERFSLAGWAARDE/IMPACT

Temp

0 °C

KV

70 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager