



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2016-01-20

Certificaat nummer/Cert no: EC24173431 rev. 0

ESAB ordernummer/Our order: 1247650
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20160118

Ordernummer/Your order: Various
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: SFP44140 Hoeveelheid/Quantity: 3360 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 53.05 3.2x350mm 1/2 VP
Artikelnummer/Item no: 53053234G0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1 E7016
EN ISO 2560-A E 42 4 B 22 H10

All weld metal

Overige/Auxiliary:

C	0.07%
Si	0.50%
Mn	0.90%
P	0.016%
S	0.006%
Cr	0.04%
Ni	0.02%
Mo <	0.1%
Nb	0.01%
Cu <	0.1%
V	0.02%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A4-A5</u>
470 MPa	540 MPa	28 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	<u>KV</u>
-51 °C	60 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager