



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2015-02-03

Certificaat nummer/Cert no: EC23750816 rev. 0

ESAB ordernummer/Our order: 1010538  
ESAB referentie/Our ref: Anita Frikk ESAB Kft.  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20150128

Ordernummer/Your order: 20031247018  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC CENTRAAL HVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: SFP02115 Hoeveelheid/Quantity: 1026 PCE

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK 48.00 2.5x350mm  
Artikelnummer/Item no: 4800253000

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results  
acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

SFA/AWS A5.1 E7018  
EN ISO 2560-A E 42 4 B 42 H5

All weld metal

Overige/Auxiliary:

|      |        |
|------|--------|
| C    | 0.05%  |
| Si   | 0.58%  |
| Mn   | 1.3%   |
| P    | 0.020% |
| S    | 0.006% |
| Cr   | 0.05%  |
| Ni   | 0.03%  |
| Mo   | 0.01%  |
| Nb   | 0.01%  |
| Cu < | 0.1%   |
| V    | 0.01%  |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data  
acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:

**TREKPROEF/TENSILE**

| ReL     | Rm      | A5   |
|---------|---------|------|
| 445 MPa | 540 MPa | 30 % |

**KERFSLAGWAARDE/IMPACT**

| Temp   | KV   |
|--------|------|
| -40 °C | 70 J |

**OPMERKINGEN/COMMENTS**

Tested according to NACE TM0177 and TM0284.

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager