



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-12-09

Certificaat nummer/Cert no:

EC23693757 rev. 0

ESAB ordernummer/Our order:

980920

Ordernummer/Your order:

20031238135

ESAB referentie/Our ref:

Nicole Javaux France

Referentie/Your ref:

Klantnummer/Cust no:

NLB00033

Faxnummer/Your fax:

Orderdatum/Your date:

20141204

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFO45061

Hoeveelheid/Quantity:

282 PCE

PRODUCT/PRODUCT

Merk/Brand:

ESAB

Omschrijving/Desc:

OK 53.16 SPEZIAL 3.2x350 1/2VP

Artikelnummer/Item no:

53163234G0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results

acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1

E7016

EN ISO 2560-A

E 38 2B 32 H10

All weld metal

Overige/Auxiliary:

C	0.09%
Si	0.64%
Mn	1.0%
P	0.018%
S	0.010%
Cr <	0.1%
Ni <	0.1%
Mo <	0.1%
Nb <	0.01%
Cu	0.02%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

ReL Rm A4-A5

450 MPa 530 MPa 28 %

KERFSLAGWAARDE/IMPACT

Temp KV

-20 °C 100 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Validation - Others

Pál Dranka

Quality Assurance Manager

J-P Ernoult

Product Manager