



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-11-13

Certificaat nummer/Cert no: EC23661213 rev. 0

ESAB ordernummer/Our order: 962373
ESAB referentie/Our ref: Mariette Villieu
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20141105

Ordernummer/Your order: Various
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SFO42024

Hoeveelheid/Quantity:

282 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 53.16 SPEZIAL 3.2x350 1/2VP
Artikelnummer/Item no: 53163234G0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1 E7016
EN ISO 2560-A E 38 2B 32 H10

All weld metal

Overige/Auxiliary:

C	0.08%
Si	0.65%
Mn	1.0%
P	0.019%
S	0.010%
Cr <	0.1%
Ni <	0.1%
Mo <	0.1%
Nb <	0.01%
Cu	0.02%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	530 MPa	28 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	<u>KV</u>
-20 °C	100 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

J-P Ernoult

Product Manager