



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-02-04

Certificaat nummer/Cert no: EC23313634 rev. 0

ESAB ordernummer/Our order: 766527
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00152
Orderdatum/Your date: 20140124

Ordernummer/Your order: 20031173602
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec ADC
Kuper 2
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: SF349070 Hoeveelheid/Quantity: 432 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 53.16 SPEZIAL 2.5x350 1/4VP
Artikelnummer/Item no: 53162534K0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1 E7016
EN ISO 2560-A E 38 2B 32 H10

All weld metal

Overige/Auxiliary:

C	0.08%
Si	0.56%
Mn	1.0%
P	0.022%
S	0.008%
Cr <	0.1%
Ni <	0.1%
Mo <	0.1%
Nb <	0.01%
Cu	0.04%
V	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

**Typical data
acc to EN 10204 - 2.2**

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

ReL	Rm	A4-A5
450 MPa	530 MPa	28 %

Temp	KV
-20 °C	100 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

Tony Dray

Product Manager