



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-06-08

Certificate number: EC22479921 rev. 0

Our order: 393579
Our reference: Line Cambien France
Customer number: NLB00152
Customer order date: 20120607

Your order: 20031053089
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: SF142134

Quantity: 21600 PCE

PRODUCT

Brand: ESAB
Description: OK 46.64 3.2x350mm
Item number: 4664323400

CLASSIFICATIONS

SFA/AWS A5.1 E6012
EN ISO 2560-A E 38 0 RC 11

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary:

C	0.08%
Si	0.39%
Mn	0.6%
P	0.020%
S	0.013%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	540 MPa	26 %

IMPACT

<u>Temp</u>	<u>KV</u>
0 °C	80 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:
Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Pál Dranka

Quality Assurance Manager

Validation - Others

Karin Ivarsson

Product Manager