



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-11-07

Certificate number: EC22206644 rev. 0

Our order: 15535838
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20111107

Your order: 20031006186
Your reference:
Your fax number:
Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAALHVEEN
Lichr. 400
POSTBUS 447
4800 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address

LASAULEC CENTRAAL B.V.
Lichr. 400
KUPER 2
8447 GK HEEERENVEEN
Netherlands

DELIVERY

Lot number: SF139106

Quantity: 3060 EA

PRODUCT

Brand: ESAB
Description: CK 46.06 3.2x350mm
Item number: 4606323400

CLASSIFICATIONS

SFA/AWS/A5.1 E6013
EN ISO 2560-A E380 RC11

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary:

C	0.07%
Si	0.24%
Mn	0.4%
P	0.017%
S	0.015%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

TENSILE

<u>ReH</u>	<u>Rm</u>	<u>A5</u>
440 MPa	520 MPa	26.0 %

IMPACT

<u>Temp</u>	<u>KV</u>
0 °C	80 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Pål Dranka

Quality Assurance Manager

Validation - Others

Karin Ivarsson

Product Manager