



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date 2024-10-31

Certificaat nummer/Cert no: EC27685547 rev. 0

ESAB ordernummer/Our order: 0101108635
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20240918

Ordernummer/Your order: 20031890320
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVIJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: SBY3511461

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Ni-CI 2.5x300mm 1/4 VP
Artikelnummer/Item no: 92182520L0
Hoeveelheid/Quantity: 246 PCE

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

C	1.1%
Si	0.4%
Mn	0.2%
P	< 0.01%
S	< 0.01%
Ni	93.3%
Cu	0.2%
Al	0.1%
Fe	4.7%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.15: ENi-CI
EN ISO 1071: E C Ni-CI 3

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Hardness

Condition HB
All weld metal in as
welded condition. 150

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Ellen Bjorgan

Quality Manager

Tapio Huhtala

Product Manager