



Testrapport/ TEST REPORT

Datum/Dat 2024-10-16

in overeenstemming met/acc to EN 10204 - 2.2

Certificaat nummer/Cert no: EC27670101 rev. 0

ESAB ordernummer/Our order: 0101114636
ESAB referentie/Our ref: Mark Szamosi
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20240926

Ordernummer/Your order: 20031891480
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN *
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBY2612472

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Wearrode 60 T 3.2x350mm
Artikelnummer/Item no: 8478323030
Hoeveelheid/Quantity: 174 PCE

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

All weld metal

C	4.8%
Si	0.73%
Mn	1.0%
P	0.016%
S	0.005%
Cr	34.3%

CLASSIFICATIES/CLASSIFICATIONS

EN 14700: E Z Fe14

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Hardness

Condition	HRC
No preheat, interpass 3 00°C. Top of third layer (on mild steel).	59

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec. II-C, ed. 2017, SFA-5.01 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland
Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Guy Chouinard

Product Manager