



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2024-03-29

Certificaat nummer/Cert no: EC27476108 rev. 0

ESAB ordernummer/Our order: 0100890154
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20231101

Ordernummer/Your order: 20031836132
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVU BV LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBY0912687

Hoeveelheid/Quantity: 2016 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK 53.05 3.2x350mm 1/2 VP
Artikelnummer/Item no: 53053234G0
Hoeveelheid/Quantity: 2016 PCE

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

C	0.05%
Si	0.51%
Mn	0.86%
P	0.017%
S	0.003%
Cr	0.04%
Ni	0.02%
Mo	0.010%
Nb	0.002%
Cu	0.01%
V	0.014%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7016
EN ISO 2560-A: E 42 4 B 22 H10

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

ReL [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
470/68	540/78	28

Impact

Temp [°C/°F]	KV[J/ft-lb]
-40/-40	80/59

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Ellen Bjorgan

Quality Manager

J-P Ernoult

Product Manager