



Testrapport/ TEST REPORT

Datum/Dat 2024-04-30

in overeenstemming met/acc to EN 10204 - 2.2

Certificaat nummer/Cert no: EC27508166 rev. 0

ESAB ordernummer/Our order: 0100973917
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20240301

Ordernummer/Your order: 20031857957
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN *
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBX5111761

Hoeveelheid/Quantity: 1 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Wearrode 30 5.0x450mm
Artikelnummer/Item no: 8328504020
Hoeveelheid/Quantity: 1 CT

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

All weld metal

C	0.1%
Si	< 0.7%
Mn	0.7%
Cr	3.2%

CLASSIFICATIES/CLASSIFICATIONS

EN 14700: E Z Fe1

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Hardness

Condition	HRC
As welded	30

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec. II-C, ed. 2017, SFA-5.01 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland
Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

David Hamilton