



FABRIEKS CONTROLE ATTEST/ CERTIFICATE OF COMPLIANCE

in overeenstemming met/acc to EN 10204 - 2.2

Certificaat nummer/Cert no: EC27136751 rev. 0

Datum/Date: 2023-04-26

ESAB ordernummer/Our order: 0100759214
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230426

Ordernummer/Your order: 20031805317
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

LEVERING/DELIVERY

Lotnummer/Lot no:

SBX0510327

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

Hoeveelheid/Quantity: 312 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Wearrode 60 T 2.5x350mm
Artikelnummer/Item no: 8478253030
Hoeveelheid/Quantity: 312 PCE

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

All weld metal

C	4.8%
Si	0.73%
Mn	1.0%
P	0.016%
S	0.005%
Cr	34.3%

CLASSIFICATIES/CLASSIFICATIONS

EN 14700: E Z Fe14

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Hardness

Condition	HRC
No preheat, interpass 3 00°C. Top of third layer (on mild steel).	59

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2017 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland
Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically. Applicable for all certificate types.

Please refer any queries to: (see above)

Geldigheid/Validation

David Hamilton