



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2023-07-11

Certificaat nummer/Cert no: EC27214157 rev. 0

ESAB ordernummer/Our order: 0100813057
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230711

Ordernummer/Your order: 20031817700
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVU BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBW4712028

Hoeveelheid/Quantity: 43.2 KGM

PRODUCT/PRODUCT

Merk/Brand: Filarc
Omschrijving/Desc: FILARC 118 3.2x350mm 1/2 VP
Artikelnummer/Item no: 77753230G0
Hoeveelheid/Quantity: 43.2 KGM

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

C	0.07%
Si	0.40%
Mn	1.78%
P	0.020%
S	0.006%
Cr	0.03%
Ni	2.37%
Mo	0.47%
V	0.020%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.5: E11018-M H4R
EN ISO 18275-A: E 69 5 Mn2NiMo B 32 H5

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Condition	Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
AWS	As Welded	730/106	800/116	22

Impact

Standard	Condition	Temp [°C/°F]	KV[J/ft-lb]
AWS	As Welded	-50/-58	80/59

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Ellen Bjorgan

Quality Manager

J-P Ernoult

Product Manager