



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2022-09-23

Certificaat nummer/Cert no: EC26922747 rev. 0

ESAB ordernummer/Our order: 0100604060

Ordernummer/Your order: 20031767067

ESAB referentie/Our ref: M3PRD020

Referentie/Your ref:

Klantnummer/Cust no: NLB00033

Faxnummer/Your fax:

Orderdatum/Your date: 20220921

E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBV3910981

Hoeveelheid/Quantity: 156 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK 94.25 3.2xx350mm 1/4 VP

Artikelnummer/Item no: **94253230L0**

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 17777: E Cu Z (CuSn7)

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

Si	<	0.1%
Mn		0.36%
P		0.09%
Cu		93.0%
Pb	<	0.01%
Al	<	0.1%
Fe		0.20%
Sn		6.3%
Zn	<	0.1%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition: Preheat and interpass temp
300 °C

TREKPROEF/TENSILE

R_m A₅

360 MPa 25 %

HARDNESS HB: 95

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Ellen Björgran

Quality Manager

Validation - Others

Tapio Huhtala

Product Manager