



FABRIEKS CONTROLE ATTEST/ TEST REPORT

in overeenstemming met/acc to EN 10204 - 2.2

Datum/Date: 2021-08-25

Certificaat nummer/Cert no: EC26532800 rev. 0

ESAB ordernummer/Our order: 0100334168
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20210824

Ordernummer/Your order: 20031694469
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBV1810279

Hoeveelheid/Quantity:

312 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Weartrode 60 T 2.5x350mm
Artikelnummer/Item no: **8478253030**

CLASSIFICATIES/CLASSIFICATIONS

EN 14700: E Z Fe14

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

All weld metal

Overige/Auxiliary:

C	4.8%
Si	0.73%
Mn	1.0%
P	0.016%
S	0.005%
Cr	34.3%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition: No preheat, interpass
300°C. Top of third layer
(on mild steel).

HARDNESS HRC: 59

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2017 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldt zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Geldigheid/Validation

David Hamilton