



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-09-21

Certificaat nummer/Cert no:

EC25312866 rev. 0

ESAB ordernummer/Our order: 2054954

ESAB referentie/Our ref: Adrienn Mészáros Budapest Kft.

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20180919

Ordernummer/Your order: 20031491189

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBS26145

Hoeveelheid/Quantity:

234 PCE

PRODUCT/PRODUCT

Merk/Brand:

Filarc

Omschrijving/Desc:

FILARC 56S 4.0x350mm 1/2 VP

Artikelnummer/Item no:

57544030G0

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1: E7016-1 H4 R

EN ISO 2560-A: E 42 5 B 1 2 H5

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

C	0.05%
Si	0.38%
Mn	1.19%
P	0.016%
S	0.007%
Cr	0.04%
Ni	0.02%
Mo	< 0.01%
Nb	< 0.01%
Co	< 0.01%
Ti	0.02%
V	< 0.01%
Al	< 0.01%
As	< 0.01%
Sn	0.01%

TREKPROEF/TENSILE

ReL

Rm

A5

470 MPa 550 MPa 30 %

KERFSLAGWAARDE/IMPACT

Temp

-45 °C

-50 °C

KV

150 J

140 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Ellen Björgran

Quality Manager

Validation - Others

J-P Ernoult

Product Manager