



FABRIEKS CONTROLE ATTEST/ TEST REPORT

in overeenstemming met/acc to EN 10204 - 2.2

Datum/Date: 2018-11-02

Certificaat nummer/Cert no: EC25366087 rev. 0

ESAB ordernummer/Our order: 2089215
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20181031

Ordernummer/Your order: 20031499752
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBS16075

Hoeveelheid/Quantity: 1 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Weartrode 65 T 4.0x350mm
Artikelnummer/Item no: **8480403020**

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

All weld metal

Overige/Auxiliary:

CLASSIFICATIES/CLASSIFICATIONS

EN 14700: E Fe16

C	6.0%
Si	1.9%
Mn	0.74%
P	0.020%
S	0.011%
Cr	24.5%
Mo	6.6%
Nb	5.4%
V	0.81%
W	1.7%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition: No preheat. Interpass
temp.100°C. Top of third
layer (on mild steel).
HARDNESS HRC: 62-66

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2013 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Geldigheid/Validation

Tapio Huhtala

Product Manager