



FABRIEKS CONTROLE ATTEST/ TEST REPORT

in overeenstemming met/acc to EN 10204 - 2.2

Datum/Date: 2018-02-23

Certificaat nummer/Cert no: EC25061613 rev. 0

ESAB ordernummer/Our order: 1875465
ESAB referentie/Our ref: Gabriella Gál
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20180216

Ordernummer/Your order: 20031451881
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SBR41252

Hoeveelheid/Quantity:

432 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Weartrode 50 2.5x350mm
Artikelnummer/Item no: **8350253030**

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

All weld metal

Overige/Auxiliary:

CLASSIFICATIES/CLASSIFICATIONS

EN 14700: E Z Fe2

C	0.46%
Si	0.46%
Mn	0.43%
P	0.018%
S	0.008%
Cr	6.0%
Mo	0.54%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition: Preheat and interpass temp
250 °C

HARDNESS HRC: 50-60

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2013 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Geldigheid/Validation

Tapio Huhtala

Product Manager