



FABRIEKS CONTROLE ATTEST/ TEST REPORT

in overeenstemming met/acc to EN 10204 - 2.2

Datum/Date: 2016-03-24

Certificaat nummer/Cert no: EC24254727 rev. 0

ESAB ordernummer/Our order: 1300716
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20160321

Ordernummer/Your order: 20031324352
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SB550076

Hoeveelheid/Quantity:

126 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK NiFe-CI 3.2x350mm 1/4 VP
Artikelnummer/Item no: 92603230L0

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

All weld metal

Overige/Auxiliary:

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.15: ENiFe-CI
EN ISO 1071: E C NiFe-1 3

C	0.9%
Si	0.5%
Mn	0.6%
P	0.007%
S	0.000%
Ni	53%
Nb	0.2%
Cu	0.9%
Al	0.4%
Fe	44%
Nb+Ta	0.2%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition: As welded condition.

TREKPROEF/TENSILE

Rp0.2 Rm A5
380 MPa 560 MPa >15 %

HARDNESS HB: 180- 220

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2013 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Geldigheid/Validation

Tapio Huhtala

Product Manager