



FABRIEKS CONTROLE ATTEST/ TEST REPORT

in overeenstemming met/acc to EN 10204 - 2.2

Datum/Date: 2016-10-14

Certificaat nummer/Cert no: EC24492172 rev. 0

ESAB ordernummer/Our order: 1460168
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20160930

Ordernummer/Your order: 20031360306
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SB546010

Hoeveelheid/Quantity:

213 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Weartrade 62 4.0x350mm
Artikelnummer/Item no: 8484403020

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

All weld metal

Overige/Auxiliary:

CLASSIFICATIES/CLASSIFICATIONS

Not applicable:

C	2.9%
Si	1.87%
Mn	0.37%
P	0.010%
S	0.004%
Cr	6.2%
Ti	4.90%
V	5.20%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition: Deposited on mild steel, no
preheat, interpass 90°C.
HARDNESS HRC: 62 Top of third layer (on mild
steel).

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2013 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Geldigheid/Validation

Tapio Huhtala

Product Manager