



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2016-01-20

Certificate number: **EC24174438 rev. 0**

Our order:

Your order:

Our reference:

Your reference:

Customer number:

NLB00152

Your fax number:

Customer order date:

Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL
HEERENVEEN

Receiver of certificate

Delivery address

DELIVERY

Lot number: SB540028

Quantity:

PRODUCT

Brand:

ESAB

Description:

OK Ni-CI 3.2x350mm 1/4 VP

Item number:

92183230L0

CHEMICAL COMPOSITION

Actual results

acc to EN 10204 - 3.1

All weld metal

Auxiliary:

CLASSIFICATIONS

SFA/AWS A5.15

ENi-CI

EN ISO 1071

E C Ni-CI 3

C	1.1%
Si	0.3%
Mn	0.2%
P	< 0.01%
S	< 0.01%
Ni	93.6%
Cu	0.3%
Al	0.1%
Fe	4.3%

MECHANICAL PROPERTIES

Typical data

acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

All weld metal in as welded condition.

HARDNESS

HB

150

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV -

P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Ellen Björgran

Quality Manager

Validation - Others

Tapio Huhtala

Product Manager