



FABRIEKS CONTROLE ATTEST/ TEST REPORT

in overeenstemming met/acc to EN 10204 - 2.2

Datum/Date: 2015-11-23

Certificaat nummer/Cert no: EC24115165 rev. 0

ESAB ordernummer/Our order: 1207515
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00151
Orderdatum/Your date: 20151116

Ordernummer/Your order: 20031301291
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC ALMERE
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC ALMERE
Lidnr. 426
VLOTBRUGWEG 2
1332 AH ALMERE
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: SB524018 Hoeveelheid/Quantity: 300 PCE

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK NiFe-CI 2.5x300mm 1/4 VP
Artikelnummer/Item no: 92602520L0

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

All weld metal

Overige/Auxiliary:

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.15 ENiFe-CI
EN ISO 1071 E C NiFe-1 3

C	0.9%
Si	0.5%
Mn	0.6%
P	0.007%
S	0.000%
Ni	53%
Nb	0.2%
Cu	0.9%
Al	0.4%
Fe	44%
Nb+Ta	0.2%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition: As welded condition.

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A5</u>
380 MPa	560 MPa	>15 %

OPMERKINGEN/COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2013 Schedule F

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Geldigheid/Validation

Tapio Huhtala

Product Manager