



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2015-07-29

Certificaat nummer/Cert no: EC23975211 rev. 0

ESAB ordernummer/Our order: 1133342
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20150727

Ordernummer/Your order: Various
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

SB519077

Hoeveelheid/Quantity:

324 PCE

PRODUCT/PRODUCT

Merk/Brand: Filarc
Omschrijving/Desc: FILARC 56S 2.5x350mm 1/4 VP
Artikelnummer/Item no: 57542530K0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1 E7016-1
EN ISO 2560-A E 42 5 B 1 2 H5

All weld metal

Overige/Auxiliary:

C	0.06%
Si	0.26%
Mn	1.10%
P	0.021%
S	0.006%
Cr	0.04%
Ni	0.03%
Mo <	0.01%
Nb <	0.01%
Pb <	0.01%
Ti	0.02%
V <	0.01%
Al <	0.01%
As <	0.01%
Sn	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

ReL	Rm	A4-A5
440 MPa	530 MPa	30 %

KERFSLAGWAARDE/IMPACT

Temp	KV
-60 °C	80 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Ellen Björgran

Quality Manager

Validation - Others

J-P Ernoult

Product Manager