



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-03-27

Certificaat nummer/Cert no: EC23382512 rev. 0

ESAB ordernummer/Our order: 805968  
ESAB referentie/Our ref: Nicole Javaux France  
Klantnummer/Cust no: NLB00152  
Orderdatum/Your date: 20140319

Ordernummer/Your order: Various  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
Lasaulec Centraal  
Kuper 2  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: SB409059 Hoeveelheid/Quantity: 288 PCE

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK 61.30 2.0x300mm 1/4 VP  
Artikelnummer/Item no: 61302020L0

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results  
acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

EN ISO 3581-A E 19 9 L R 1 2  
SFA/AWS A5.4 E308L-17  
CSA W48 E308L-17  
Werkstoffnummer 1.4316

All weld metal

Overige/Auxiliary:

|           |        |
|-----------|--------|
| C         | 0.03%  |
| Si        | 0.82%  |
| Mn        | 0.8%   |
| P         | 0.020% |
| S         | 0.006% |
| Cr        | 19.7%  |
| Ni        | 9.5%   |
| Mo        | 0.11%  |
| Cu        | 0.04%  |
| FN WRC-92 | 7      |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data  
acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:

**TREKPROEF/TENSILE**

|              |           |           |
|--------------|-----------|-----------|
| <u>Rp0.2</u> | <u>Rm</u> | <u>A5</u> |
| 430 MPa      | 580 MPa   | 45 %      |

**KERFSLAGWAARDE/IMPACT**

|             |           |
|-------------|-----------|
| <u>Temp</u> | <u>KV</u> |
| +20 °C      | 70 J      |

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Ellen Björgran

Quality Manager

Validation - Others

Tapio Huhtala

Product Manager