



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-02-07

Certificaat nummer/Cert no: EC23318798 rev. 0

ESAB ordernummer/Our order: 774958
ESAB referentie/Our ref: Mariette Villieu
Klantnummer/Cust no: NLB00151
Orderdatum/Your date: 20140205

Ordernummer/Your order: 20031176030
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC AIMERE
Lidnr. 426
VLOTBRUGWEG 2
1332 AH ALMERE
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: SB350253 Hoeveelheid/Quantity: 324 PCE

PRODUCT/PRODUCT

Merk/Brand: Filarc
Omschrijving/Desc: FILARC 56S 2.5x350mm 1/4 VP
Artikelnummer/Item no: 57542530K0

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.1 E7016-1
EN ISO 2560-A E 42 5 B 1 2 H5

All weld metal

Overige/Auxiliary:

C	0.07%
Si	0.51%
Mn	1.24%
P	0.024%
S	0.006%
Cr	0.05%
Ni	0.03%
Mo <	0.01%
Nb <	0.01%
Pb <	0.01%
Ti	0.03%
V <	0.01%
Al <	0.01%
As <	0.01%
Sn <	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

**Typical data
acc to EN 10204 - 2.2**

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

ReL	Rm	A4-A5
440 MPa	530 MPa	30 %

Temp	KV
-60 °C	80 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Ellen Björgran

Quality Manager

Validation - Others

Tony Dray

Product Manager