



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-10-24

Certificate number: EC22188446 rev. 0

Our order: 15532672
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20111014

Your order: 20031001496
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidn: 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidn: 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: SB131090

Quantity: 204 EA

PRODUCT

Brand: ESAB
Description: OK 68.82 2.5x300mm 1/4 VP
Item number: 68822520L0

CLASSIFICATIONS

EN 1600 E 299 R 12
EN 14700 E Fe11
SFA/AWS A5.4 (E312-17)
Werkstoffnummer 1.4337

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

TENSILE

Rp0.2 Rm A4
500 MPa 750 MPa 25 %

IMPACT

Temp KV
+20 °C 40 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary:

C	0.14%
Si	1.14%
Mn	0.7%
P	0.024%
S	0.01%
Cr	28.8%
Ni	9.2%
Mo	0.23%
Cu	0.15%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Joakim Rohdén

Quality Director

Validation - Others

Tapio Huhtala

Product Manager