



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-10-31

Certificate number: EC22197685 rev. 0

Our order: 15535002
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20111031

Your order: 20031005049
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEMJ B.V. LASAULEC CENTRAAL HVEEN
Licht. 403
POSTBUS 447
4800 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC HEEERENVEEN
Licht. 403
KUPER 4
8447 GK HEEERENVEEN
Netherlands

DELIVERY

Lot number: SB110080

Quantity: 4.2 KG

PRODUCT

Brand: ESAB
Description: CK 92.18.25x300mm 1/4 VP
Item number: 92182520L0

CLASSIFICATIONS

SFA/ANSA 5.15
EN ISO 1071
EN-CI
ECN-CI 3

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary:

C	1.1%
Si	0.4%
Mn	0.2%
P	<0.01%
S	<0.01%
N	92.8%
Cu	0.3%
Al	0.1%
Fe	5.0%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

All weld metal in as welded condition.

HARDNESS

HB
150

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Joakim Rohden

Quality Director

Validation - Others

Tapio Huhtala

Product Manager