



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date 2025-04-23

Certificaat nummer/Cert no: EC27849642 rev. 0

ESAB ordernummer/Our order: 0101256943
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20250422

Ordernummer/Your order: 20031925853
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVIJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RGZ0439976

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 13.28 2.4x1000mm 5kg
Artikelnummer/Item no: 132824R15K
Hoeveelheid/Quantity: 5 KGM

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip

C	0.08%
Si	0.52%
Mn	1.10%
P	0.010%
S	0.013%
Cr	0.07%
Ni	2.33%
Mo	0.02%
Cu	0.09%
V	< 0.01%
Al	< 0.01%
Ti+Zr	0.01%

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 636-A: W 2Ni2
EN ISO 636-A: W 46 6 2Ni2
SFA/AWS A5.28: ER80S-Ni2

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	ReL [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
EN	I1	As welded	540/78	630/91	30

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
EN	I1	As welded	-60/-76	150/111

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Scott Daubert

Quality Manager

Raj Kumar Singh

Product Manager