



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2022-02-04

Certificaat nummer/Cert no: EC26698651 rev. 0

ESAB ordernummer/Our order: 0100446835

Ordernummer/Your order: 20031728537

ESAB referentie/Our ref: M3PRD020

Referentie/Your ref:

Klantnummer/Cust no: NLB00033

Faxnummer/Your fax:

Orderdatum/Your date: 20220203

E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RB21301191

Hoeveelheid/Quantity: 5 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK Tigrod 4047 2.4x1000mm 2.5kg

Artikelnummer/Item no: 180524R120

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.10: R4047

EN ISO 18273: S AI 4047 (AISi12)

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

Si	11.6%
Mn	< 0.01%
Cu	< 0.01%
Be	< 0.0001%
Fe	0.1%
Mg	< 0.01%
Zn	< 0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

Rp0.2 Rm A4-A5

55 MPa 124 MPa 12 %

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Todd Makar

Quality Assurance Manager

Validation - Others

Tapio Huhtala, Joe Cacioppo