



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2021-09-06

Certificaat nummer/Cert no: EC26544144 rev. 0

ESAB ordernummer/Our order: 0100334168
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20210824

Ordernummer/Your order: 20031694469
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RB21221127

Hoeveelheid/Quantity: 1 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Autrod 5754 1.0mm 7kg
Artikelnummer/Item no: 1813109870

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.10: ER5754
EN ISO 18273: S Al 5754 (AlMg3)

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
110 MPa	230 MPa	23 %

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

Si	0.04%
Mn	0.2%
Cr	< 0.01%
Cu	< 0.01%
Ti	0.02%
Al	96.1%
Be	< 0.0001%
Fe	0.11%
Mg	3.5%
Zn	< 0.01%
Mn+Cr	0.23%

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Todd Makar

Quality Assurance Manager

Validation - Others

Tapio Huhtala, Joe Cacioppo