



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2015-06-25

Certificaat nummer/Cert no:

EC23935692 rev. 0

ESAB ordernummer/Our order:

1111401

Ordernummer/Your order:

20031274446

ESAB referentie/Our ref:

Anita Frikk ESAB Kft.

Referentie/Your ref:

Klantnummer/Cust no:

NLB00033

Faxnummer/Your fax:

Orderdatum/Your date:

20150623

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RB15162400

Hoeveelheid/Quantity:

10 CT

PRODUCT/PRODUCT

Merk/Brand:

ESAB

Omschrijving/Desc:

OK Autrod 5183 1.2mm 7kg

Artikelnummer/Item no:

1816129870

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.10

ER5183

EN ISO 18273

S Al 5183 (AlMg4,5Mn0,

JIS Z 3232

7(A))

A5183

Wire/strip

Overige/Auxiliary:

Si	0.05%
Mn	0.58%
Cr	0.06%
Cu <	0.01%
Ti	0.02%
Al	94.0%
Be <	0.0001%
Fe	0.12%
Mg	4.6%
Zn <	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

Rp0.2 Rm A4-A5

140 MPa 290 MPa 25 %

KERFSLAGWAARDE/IMPACT

Temp KV

+20 °C 30 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Lance Vernam

Product Manager