



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-11-20

Certificaat nummer/Cert no: EC23670269 rev. 0

ESAB ordernummer/Our order: 969029  
ESAB referentie/Our ref: Nicole Javaux France  
Klantnummer/Cust no: NLB00152  
Orderdatum/Your date: 20141114

Ordernummer/Your order: 20031233769  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL HVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC CENTRAAL B.V.  
Lidnr. 400  
KUPER 2  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RB1441266

Hoeveelheid/Quantity:

3 CT

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 5356 1.2mm 7kg  
Artikelnummer/Item no: 1815129870

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results  
acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

SFA/AWS A5.10 ER5356  
EN ISO 18273 S Al 5356 (AlMg5Cr(A))  
JIS Z 3232 A53556

Wire/strip

Overige/Auxiliary:

|      |       |
|------|-------|
| Si   | 0.04% |
| Mn   | 0.14% |
| Cr   | 0.06% |
| Cu < | 0.01% |
| Ti   | 0.07% |
| Al   | 94.0% |
| Fe   | 0.10% |
| Mg   | 5.1%  |
| Zn < | 0.01% |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data**

**acc to EN 10204 - 2.2**

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

|         |         |       |
|---------|---------|-------|
| Rp0.2   | Rm      | A4-A5 |
| 120 MPa | 265 MPa | 26 %  |

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Lance Vernam

Product Manager