



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-07-11

Certificaat nummer/Cert no: EC23515225 rev. 0

ESAB ordernummer/Our order: 880161  
ESAB referentie/Our ref: Mariette Villieu  
Klantnummer/Cust no: NLB00152  
Orderdatum/Your date: 20140703

Ordernummer/Your order: 20031207228  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC CENTRAAL B.V.  
Lidnr. 400  
KUPER 2  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RB1423292

Hoeveelheid/Quantity:

1 CT

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 5754 1.0mm 7kg  
Artikelnummer/Item no: 1813109870

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results  
acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

SFA/AWS A5.10 ER5754  
EN ISO 18273 S Al 5754 (AlMg3)

Wire/strip

Overige/Auxiliary:

|       |         |
|-------|---------|
| Si    | 0.04%   |
| Mn    | 0.2%    |
| Cr <  | 0.01%   |
| Cu <  | 0.01%   |
| Ti    | 0.02%   |
| Al    | 94.0%   |
| Be <  | 0.0003% |
| Fe    | 0.09%   |
| Mg    | 3.4%    |
| Zn <  | 0.01%   |
| Mn+Cr | 0.21%   |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data**

**acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:

**TREKPROEF/TENSILE**

|         |         |       |
|---------|---------|-------|
| Rp0.2   | Rm      | A4-A5 |
| 110 MPa | 230 MPa | 23 %  |

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Lance Vernam

Product Manager