



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-02-24

Certificaat nummer/Cert no: EC23339852 rev. 0

ESAB ordernummer/Our order: 788704
ESAB referentie/Our ref: Mariette Villieu
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20140224

Ordernummer/Your order: 20031180174
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RB1351248

Hoeveelheid/Quantity:

5 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 5754 2.4x1000mm 2.5kg
Artikelnummer/Item no: 181324R120

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.10 R5754
EN ISO 18273 S Al 5754 (AlMg3)

Wire/strip

Overige/Auxiliary:

Si	0.06%
Mn	0.2%
Cr <	0.01%
Cu <	0.01%
Ti	0.01%
Al	94.0%
Be <	0.0001%
Fe	0.10%
Mg	3.4%
Zn <	0.01%
Mn+Cr <	0.21%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

**Typical data
acc to EN 10204 - 2.2**

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
110 MPa	230 MPa	23 %

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Michael Spiess

Product Manager