



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2013-11-29

Certificaat nummer/Cert no: EC23242043 rev. 0

ESAB ordernummer/Our order: 733372
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00035
Orderdatum/Your date: 20131127

Ordernummer/Your order: Various
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC ZWOLLE
LIDNR. 404
MARCONISTRAAT 10 - 12
8013 PK ZWOLLE
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

RB1333122

Hoeveelheid/Quantity:

1 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Autrod 4047 1.2mm 7kg
Artikelnummer/Item no: 1805129870

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.10 ER4047
EN ISO 18273 S Al 4047 (AlSi12)

Wire/strip

Overige/Auxiliary:

Si 11.2%
Mn < 0.01%
Cu < 0.01%
Be 0.0001%
Fe 0.2%
Mg < 0.01%
Zn 0.02%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

Rp0.2 Rm A4-A5
80 MPa 170 MPa 12 %

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Michael Spiess

Product Manager