



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-09-16

Certificate number: **EC23121523 rev. 0**

Our order: 669392
Our reference: Line Cambien France
Customer number: NLB00152
Customer order date: 20130711

Your order: **Various**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: RB1328205

Quantity: 1

PRODUCT

Brand: ESAB
Description: OK Autrod 5754 1.2mm 7kg
Item number: **1813129870**

CLASSIFICATIONS

SFA/AWS A5.10 ER5754
EN ISO 18273 S Al 5754 (AlMg3)

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
110 MPa	230 MPa	23 %

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si	0.06%
Mn	0.2%
Cr	< 0.01%
Cu	< 0.01%
Ti	0.01%
Al	94.0%
Be	< 0.0001%
Fe	0.10%
Mg	3.4%
Zn	< 0.01%
Mn+Cr	< 0.21%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Michael Spiess

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-09-16

Certificate number: **EC23121524 rev. 0**

Our order: 647433
Our reference: Line Cambien France
Customer number: NLB00152
Customer order date: 20130711

Your order: **Various**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: RB1328205

Quantity: 3

PRODUCT

Brand: ESAB
Description: OK Autrod 5754 1.2mm 7kg
Item number: **1813129870**

CLASSIFICATIONS

SFA/AWS A5.10 ER5754
EN ISO 18273 S Al 5754 (AlMg3)

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
110 MPa	230 MPa	23 %

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si	0.06%
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