



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-06-20

Certificate number: **EC23000529 rev. 0**

Our order: 617000
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130528

Your order: **20031127476**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: RB1318039

Quantity: 1

PRODUCT

Brand: ESAB
Description: OK Autrod 5183 1.0mm 7kg
Item number: **1816109870**

CLASSIFICATIONS

SFA/AWS A5.10 ER5183
EN ISO 18273 S Al 5183 (AlMg4,5Mn0,7(A))

CHEMICAL COMPOSITION

**Actual results
acc to EN 10204 - 3.1**

Wire/strip

Auxiliary:

Si	0.04%
Mn	0.58%
Cr	0.06%
Cu	< 0.01%
Ti	0.01%
Al	94.0%
Be	< 0.0001%
Fe	0.09%
Mg	4.7%
Zn	< 0.01%

MECHANICAL PROPERTIES

**Typical data
acc to EN 10204 - 2.2**

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
140 MPa	290 MPa	25 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	30 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Michael Spiess

Product Manager